

### SUMMARY EQUIPMENT LIST

#### FACILITIES

##### General Information:

- Site - 350,000 sq. ft.
- 172,050 sq. ft. fabrication
- 67,600 sq. ft. paint
- 60,000 sq. ft. assembly
- ISO 9001 : 2008 certification by UL, as registrar
- Established as Mayville Metal Products in 1947
- Average tenure of shop employees is 26 years
- Average tenure of staff is 20 years

##### Production Capabilities:

- Large tube and sheet metal frame capabilities
- Modular fixturing for short runs
- Large scale precision inspection equipment
- Automated paint line with capability for powder or liquid paint
- Batch paint and assembly for larger products and short runs
- Frames, equipment mounting shelves, chassis, enclosures
- Indoor and outdoor cabinets
- Full tool room for production tooling & fixturing
- Water Testing
- Maximum Work Envelope: 98" H x 88" W x 120" L

##### Paint & Assembly Capabilities:

- Gloss and Color match, full wash & pre-treatment
- Assembly – Level 3 Integration, Electro-mechanical assembly, ESD Areas, Inspection and Test

#### EQUIPMENT

- Turret Presses – 14 Amada (with load-unload stations, ULX part pickers, and six pallet changers)
- Punch Presses – 13- (50 to 500 ton)
- Press Brakes – 29- (25 to 350 ton Cincinnati and Amada, largest is 350 ton w/14 ft. bed)
- Auto Form – 1-Salvagnini
- Laser – 2-Amada and 1-Cincinnati
- CNC Machining – 5-Milltronics, 1-Mazak, 1-Bergonzi
- Welding – RSW, TIG, MIG (manual and robot), AWS Certified
- Inspection – CMM, FabriVISION, ELM, ROMER
- Quality – Gage Calibration Lab
- Automated Washer – 7 Stage Power Wash with iron phosphate pre-treatment
- Automated Paint Line – dual powdercoat booths with reclaim units & liquid spray booths

Mayville Products Corporation continues to invest in the best machinery and systems available to provide fast, efficient, and low-cost production with the highest possible quality. Our production process begins on Amada FMS multi-pallet punching centers with lights-out capability. We have 20 Cincinnati brand press-brakes and a fully automated Salvagnini panel bender that can instantly bend, fold, and finish doors, panels, shelves and other components. Our dual station robotic welding centers ensure consistent quality.

Because the key to good painting is solid prep work, we have a seven stage conveyerized wash and pre-treatment system.

Parts are cleaned thoroughly before moving into an automated powder coat line. Everything is done in-house at our manufacturing headquarters in Mayville, Wisconsin, ensuring our reputation for quality and on-time delivery.

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